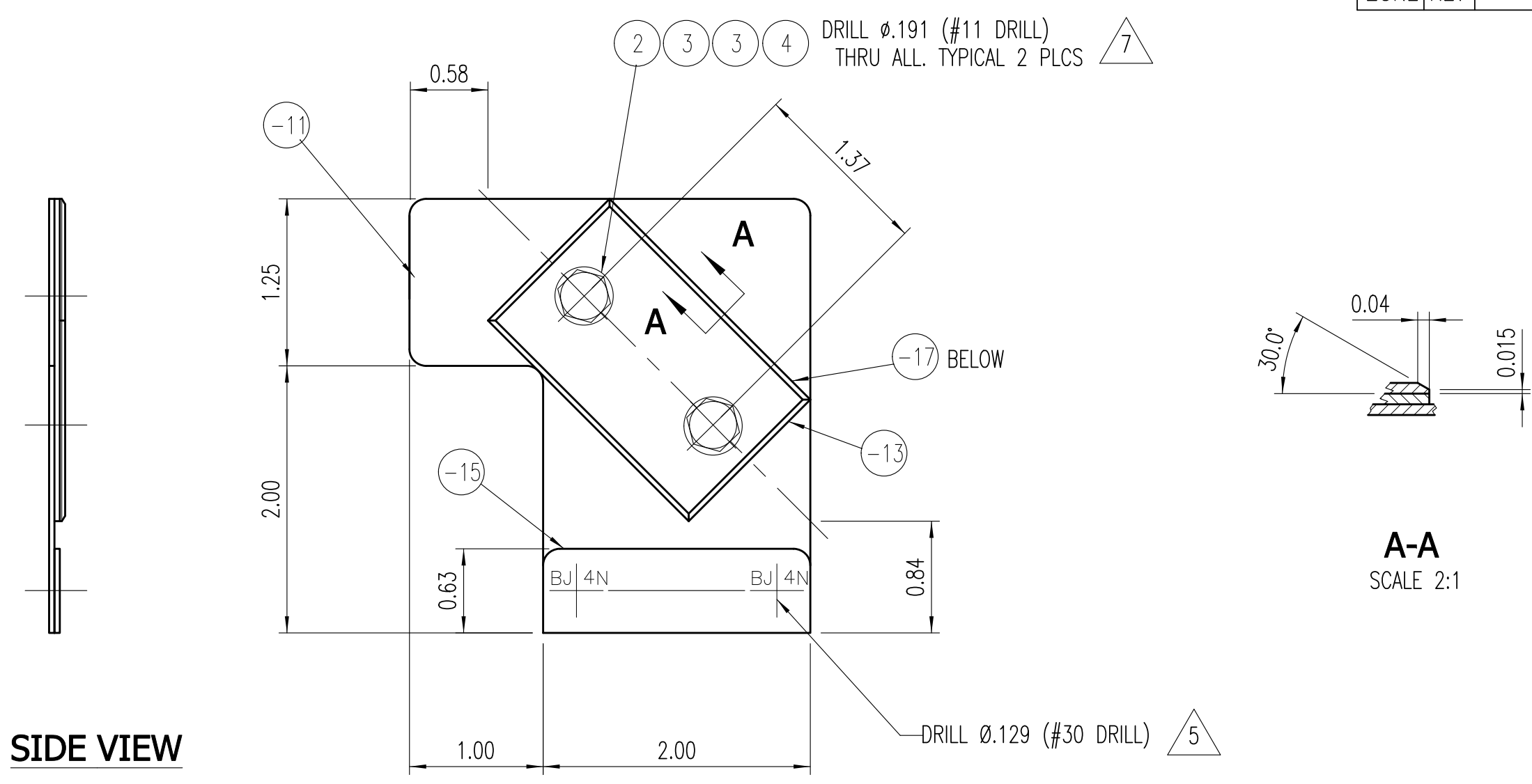


REVISIONS						
ZONE	REV	DESCRIPTION	DATE	BY	CHK	APP'D



SIDE VIEW

-1 ASSEMBLY
PLAN VIEW

NOTES:

- UNLESS NOTED OTHERWISE, ALL BEND RADII TO BE .125
- REFER TO NAS 523 FASTENER CODE FOR FASTENER CALL OUT INFORMATION. ADJUST FASTENER LENGTHS TO SUIT.
- FORMING AND ASSEMBLY IN ACCORDANCE WITH AC43.13 IB & 2B. NO SCUFFS PERMITTED MORE THAN ± 0.001 INCH (± 0.025mm) IN DEPTH.
- NO SCRATCHES PERMITTED. DO NOT TREAT OR FINISH
- MAINTAIN MIN 2D ED AND 4D TO 6D SPACING. SPACE COUNT EQUALLY BETWEEN END FASTENERS.
- UNLESS NOTED OR SHOWN OTHERWISE ALL INSIDE AND OUTSIDE CORNER RADII TO BE 0.125.
- SAFETY FASTENERS AS MAY BE REQUIRED, PER AC 4313, 1B & 2B

QTY	ZONE	SHEET	ITEM #	PART NUMBER	DESCRIPTION	MAT'L/MANUF.	SPECIFICATION	FSCM	H.T.
2			4	AN310-3	NUT, CASTLE				
4			3	AN960PD-10	WASHER				
2			2	AN3H-4	BOLT				
AR			1	MS20470AD4-AR	RIVET				
1			-17	ATG-028-17	TRIPLER	.040 ALCLAD 2024-T3	QQ-A-250/5		
1			-15	ATG-028-15	PLATE	.040 ALCLAD 2024-T3	QQ-A-250/5		
1			-13	ATG-028-13	DOUBLER	.040 ALCLAD 2024-T3	QQ-A-250/5		
1			-11	ATG-028-11	SKIN	.040 ALCLAD 2024-T3	QQ-A-250/5		
				ATG-028-1	AERO SKILLS FROM HOME, JUNIOR				

BJ = MS20470AD	
BASIC CODES	
BASIC CODE	DASH NO. FOR DIA N=MFD HEAD NEAR SIDE F=MFD FAR SIDE
D = DIMPLED	DASH NO. FOR LENGTH W=SPOTWELD OPTIONAL
# = SHEETS AFFECTED	EXISTING
1st LINE = MANU. HEAD	
2nd LINE = UPSET END	
NAS 523 FASTENER CODE	

QTY	ZONE	SHEET	ITEM #	PART NUMBER	DESCRIPTION	MAT'L/MANUF.	SPECIFICATION	FSCM	H.T.

GENERAL REQUIREMENTS—UNLESS OTHERWISE SPECIFIED

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- REMOVE SHARP EDGES AND DEBURR.
- DIMENSIONS APPLY BEFORE SURFACE FINISH.
- ZONE CALLOUT: SHEET ZONE
- THIRD ANGLE PROJECTION

TOLERANCES	
DECIMALS	
X.X	± .1
X.XX	± .03
X.XXX	± .010
ANGLES	
MACHINED	± .5°
FORMED	± 2°
CHAMFERS	± 5°
RADII	
MACHINED	± .010
FORMED	+ .030 - .000

DRAWN: AUG 24/20 P. WATSON
CHECKED: _____
STRUCTURES: _____
AVIONICS: _____
SYSTEMS: _____
APPROVED: _____
DATE: _____ SIGNATURE: _____

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MY ATG Inc.
LAKE COUNTRY, BRITISH COLUMBIA, CANADA

DRAWING TITLE
AERO SKILLS FROM HOME JUNIOR

SIZE: C FSCM NO.: _____ DWG NO.: **ATG-028** REV: **NC**

SCALE: 1:1 SHEET: 1 OF 1

4 3 2 1

D

D

C

C

B

B

A

A

4 3 2 1